

INTEGRITY TESTING LABORATORIES

CLIENT:

Buldoor
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San Clemente, CA 92673
Attention: Rod Morales

LABORATORY NO: F1310101-2
DATE: October 21, 2013
CLIENT P.O. email R. Morales
STANDARD: ANSI/BHMA A156.9-10

SAMPLE: 22" FULL EXTENSION BALL BEARING DRAWER SLIDES,
P/N DS550-100, TESTED WITH A 24 INCH WIDE TEST DRAWER

ABSTRACT

This report serves to document the testing of the above sample to all applicable drawer test paragraphs of ANSI/BHMA 156.9-2010, American national standards for cabinet hardware. Test procedures include a drawer slide stop test, drawer removal and load placement test, drawer cycle testing and edge load application. The remainder of this report will show how the drawer slides submitted for testing **met the requirements needed for conformance** to the standard.

PROCEDURES

All procedures were performed with strict adherence to the ANSI/BHMA A156.9 standard with ONE exception. The exception to be noted is that the drawer test load was increased to 75 lbs, instead of the 50 lb. minimum requirement. All procedures were performed with this drawer test load.

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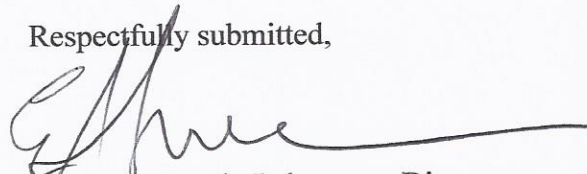
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LABORATORY DETERMINATION	LABORATORY OBSERVATION	ANSI/BHMA A156.9-10 GRADE 1 REQUIREMENT	TEST RESULT
Drawer slide stop test BHMA section 4.11.2	The stop position provided 35 lbs., or ten times the operating force.	The stop position shall provide at least ten times the normal drawer operating force.	PASS
Drawer removal and load placement BHMA section 4.11.3	The slides permitted complete drawer removal. Placement of loads did not cause removal or partial removal from the drawer's suspended position when operated.	Drawer slides shall permit complete drawer removal. Load placement shall not cause the drawer to be removed or partially removed from its suspended position during drawer operation.	PASS
Drawer cycle life test BHMA section 4.11.4	Drawer operated for a total of 50,000 cycles with a 75 lb. test load.	Drawer shall be cycled 2/3 of the total travel for 50,000 cycles with a 50 lb. test load. Drawer shall be completely operable after the performance of the test.	PASS
Drawer edge load test BHMA section 4.11.5	There was no structural breakage or loss of serviceability of the slide suspensions with an additional 75 lb. edge load applied	There shall be no failure of the slides with an additional 75 lb. mass applied to the drawer edge in the half-extended position.	PASS

CONCLUSION

During the execution of the testing program, the model DS550-100 22" drawer slide suspension performed well with no structural breakage or failure with the above load. This sample submitted for testing met all of the drawer slide test requirements and **conforms** to ANSI/BHMA 156.9-2010 for **Grade 1** products.

Respectfully submitted,



Edwin A. Leach, Laboratory Director,
INTEGRITY TESTING LABORATORIES

